

Technical Leaflet

WorléeAdd 327

Art.-No. 114009-00484

Revision: 19.04.11

W´Add 327 is a silicone based paint additive mainly for solvent based and also water thinnable air drying and stoving coatings. W´Add 327 is effective at low concentrations for

Improving flow out, levelling and gloss.
Reducing cratering and orange peel.
Improving wetting of difficult substrates like plastics and aluminium foil.
Improving mar resistance and slip.

It is especially recommended to add 0.2% W´Add 327 in water thinnable high gloss top coats based on WorléeSol 61, 65, 85 etc..

Technical Data:

Appearance	clear, low viscous liquid
Activity	20%
Solvent	isopropanol
Density, 20 °C, DIN EN ISO 2811-1	0.81 - 0.85 g/cm ³
dilutable with	acetone and alcohols

Application and Properties:

W´Add 327 can be added to the ready paints or lacquers, typical concentration range from 0.1 - 1.5% (calculated on total formulation).

Recoatibility:

We recommend to test coatings containing W´Add 327 on recoatability. This is especially the case in stoving systems.

Caution:

W´Add 327 is supplied in an easy flammable solvent. Keep it away from heat and open flame.

At low temperatures the product becomes cloudy and clear again if it is warmed up to room temperature and then homogenized without influence on the product quality.