

### IDEAL FINISH ANALYSIS Ready\_

**TOC** sheen

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Company Logo

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STOP

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START





Record

Real Time

Time Trigger

Temperature Trigger

**Tac** sheen

TQC Sheen ThermoKinetics Range

**CurveX Oven Loggers** and Accessories







Molenbaan 19 2908 LL Capelle aan den IJssel The Netherlands

C	+31	(0)1(	) -	79	00	100
5	+31	(0)1(	) -	79	00	100

- **a** +31(0)10 79 00 129
- (@) info@tqcsheen.com
- () www.tqcsheen.com

## TQC SHEEN, DEVELOPERS AND MANUFACTURERS OF **PAINT TEST EQUIPMENT**

TQC Sheen designs and produces field measuring instruments and lab equipment for testing paint and coatings and general surface treatment.

#### **Production facility**

TQC Sheen's objective is to create and offer solutions for every possible QC-application in surface technology. TQC Sheen products are known for their ergonomic features and user friendliness. The production facility is located in The Netherlands. In order to complete the TQC Sheen range the company works closely together with renowned manufacturers from all over the world.

#### **Global distribution**

TQC Sheen has offices in the Netherlands, Germany, Italy, United Kingdom, Norway, Korea, China, Singapore and North America, and works closely together with a global network of distributors in more than 60 countries. The TQC Sheen product range focuses mainly on three different market sectors; Paint Research and Development Laboratories and Quality Control, Protective and Marine Coatings Applications, Surface Finishing Industry.



TQC Sheen's production facility is located in The Netherlands



TQC Sheen has distributors in more than 60 countries

#### **History and innovation**

In October 2017 TQC BV. has acquired Sheen Instruments LTD. Sheen Instruments has a history of over 70 years being manufacturers of laboratory equipment for the paint industry. TQC is a manufacturer of paint test equipment renowned for their innovative approach and ground breaking developments.

Both companies are joining forces now and the two brands are being merged in the new TQC Sheen label. The new name represents the best of both worlds: Innovation & History.

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Because of TQC Sheen's policy of continuous improvement, TQC Sheen reserves the right to change specifications without notice.

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In case of any questions or remarks, feel free to contact us.

#### **Decimal Mark**

In this booklet we have striven to use the , as decimal mark for metric values/SI units. Imperial values have a . as decimal mark, based on the US system.



#### **TQC ThermoKinetics**

The TQC Sheen ThermoKinetics range is a new range within the product line. The TQC Sheen ThermoKinetics range focuses on the effect of temperature on paint related chemistry.



Calibration certificate included



Ideal Finish Analysis Ready

### **CurveX 3 Standard Oven Logger** With Ideal Finish Analysis (Oem)

The CurveX 3 Standard offers easy-to-use, high quality temperature

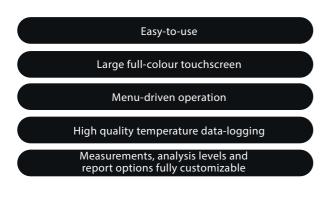
data logging for paint curing ovens. Measurements, analysis levels and report options are fully customizable to provide you with tailor-made information on the quality of your curing processes. The data logger is fitted with a large full-colour touchscreen for easy menu-driven operation and quick display of measurement results. The logger has 6 channels and a memory of at least 8000 measuring points per channel.

Ideal Finish Analysis data analysis software allows you to analyze the logged data and create detailed reports. These advanced features, together with a wide range of display and printing options, makes CurveX 3 Standard the most flexible temperature data logging solution available, excellently suited for both field use and laboratory conditions.





#### Features



#### (i) Ordering Information

logger with Ideal Finish Analysis

CX3015 CurveX 3 Standard Oven

Software

Accessories / Spares

CM1105 USB cable

> CX2100 Probe Identification KIT (Tags numbered 1-6)

#### Technical Specifications CurveX 3

Channels: Measuring range : Accuracy: Resolution: Memory:	6x thermocouple K type input -50 to 1200 °C, -58 to 2192 °F $\pm$ 0.5 °C / 0.9 °F (static), $\pm$ 1 °C / 1.8 °F (dynamic)* 0.1 °C / 0.2 °F 10 blocks with 25000, or 1 block with 250000 readings.
Interface:	USB-A data transfer to memory stick
	USB-B data transfer to TQC Sheen Ideal Finish Analysis and battery charging
Sample interval time:	1 to 3600 s
Languages:	English, French, Spanish, Italian, Dutch, Korean, Japanese
Display:	3.5 inch, 240 x 320 pixel, 262K colour TFT LCD with touch screen
Power supply :	Lithium Polymer rechargeable battery
Battery life:	continuous use 4 hours, standby or logging
	11 hours
Dimensions (HxWxD):	108 x 90 x 35 mm / 4.3 x 3.5x1.4 in.
Weight:	425 g / 15 oz.
Material:	Aluminum housing with protective sleeve

\*dynamic specifies the accuracy when running through an oven and the instrument heats up gradually.

#### Scope of supply

USB cable, USB charger, Ideal Finish Software License Key, USB stick with Ideal Finish Analysis Software, Probe ID-kit, Calibration certificate, Manual CurveX 3 Standard, Small protective case

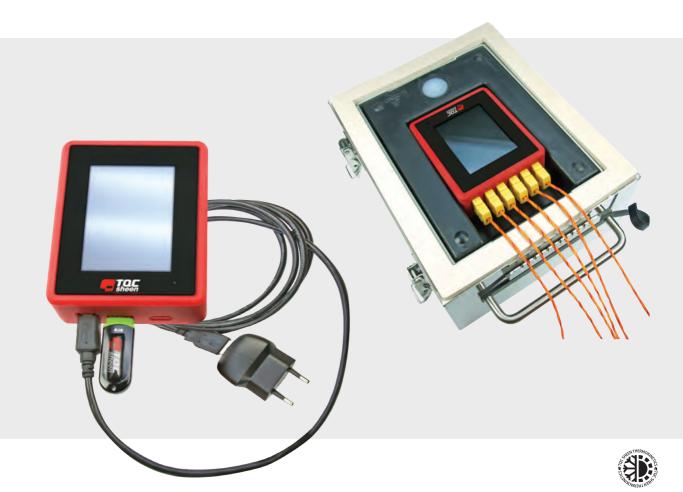
#### Technical Specifications Ideal Finish Analysis Software

Supported Operating Systems: Platform: Memory: Required Hard Disk space: 128 MB

Windows Vista, Windows 7, Windows 8 and Windows 10 32b or 64b 32MB



## **CurveX 3 Standard Oven Logger Kit**



Profiling an industrial powder coating oven starts right here with the CurveX 3 Standard Oven Logger KIT. It contains all necessary items, just add the desired magnetic or clamp-type probes to make the oven logger KIT complete.

The heart of the KIT is the CurveX 3 Standard Oven datalogger which offers easy-to-use, high quality temperature data logging for paint curing ovens. Measurements, analysis levels and report options are fully customizable to provide you with tailor-made information on the quality of your curing processes. The data logger is fitted with a large full-colour touchscreen for easy menu-driven operation and quick display of measurement results. The logger has 6 channels and a total memory of 250000 measuring points.

Ideal Finish Analysis data analysis software allows you to analyze the logged data and create detailed reports. These advanced features, together with a wide range of display and printing options, makes CurveX 3 Standard the most flexible temperature data logging solution available, excellently suited for both field use and laboratory conditions.

#### (i) Ordering Information

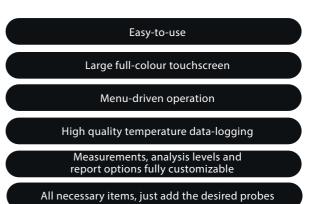
CX3020 CurveX 3 Standard Oven Logger Kit

#### Accessories / Spares

CM1105 USB Cable

#### CX2100 CurveX probe identification kit (1-6)

#### 篖 Features



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#### Technical Specifications CurveX 3 Standard Oven Logger Kit

Channels: Measuring range : Accuracy: Resolution: Memory: Interface:	6x thermocouple K type input -50 to 1200 °C, -58 to 2192 °F $\pm$ 0.5 °C / 0.9 °F (static), $\pm$ 1 °C / 1.8 °F (dynamic)* 0.1 °C / 0.2 °F 10 blocks with 25000, or 1 block with 250000 readings. USB-A data transfer to memory stick
	USB-B data transfer to TQC Sheen Ideal Finish Analysis and battery charging
Sample interval time:	1 to 3600 s
Languages:	English, French, Spanish, Italian, Dutch, Korean, Japanese
Display:	3.5 inch, 240 x 320 pixel, 262K colour TFT LCD with touch screen
Power supply :	Lithium Polymer rechargeable battery
Battery life:	continuous use 4 hours, standby or logging 11 hours
Dimensions (HxWxD):	108 x 90 x 35 mm / 4.3 x 3.5x1.4 in.
Weight:	425 g / 15 oz.
Material:	Aluminum housing with protective sleeve

### () Technical Specifications Ideal Finish Analysis Software

Supported Operating	Window
Systems:	Window
Platform:	32b or
Memory:	32MB
Required Hard Disk space:	128 MB

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#### Scope of supply

CX3015	CurveX 3 Standard with Ideal Finish software and
	datacable
CX2005	Insulation box 300°C
CX2011	Energy absorber
CX2071	Silicone gasket
CX2100	Probe identification kit
CX3060	Carrying Case
CX3069	USB Charger

\*dynamic specifies the accuracy when running through an oven and the instrument heats up gradually.

## CurveX 3 Basic Oven Logger Kit

Profiling an industrial powder coating oven starts right here with the CurveX 3 Basic oven logger KIT. It contains all necessary items, just add the desired magnetic or clamp-type probes to make the oven logger KIT complete. The CurveX 3 Basic oven data logger that offers easy-to-use, high quality temperature logging for industrial paint and powder coat cure ovens. The oven data tracker is fitted with three large buttons for easy operation and three LED giving power, paint type, logging and cure information.

The main component of the KIT is the CurveX 3 Basic an oven temperature data logger that allows the conditions in the oven to be monitored regularly for each substrate. The oven temperature data logger is placed in an insulated box and as it passes through the oven with the work piece and it can measure the temperature in several places on the surface of the product simultaneously. Several probes for measuring the ambient temperature and the temperature of the product can be connected to the data logger. These include magnet, clamp, ring-type and wire probes. In addition to the most common temperature probes, special infrared probes can also be used. The measurements are to a PC via the oven temperature data logger's USB port and analysed using the Ideal Finish software program.

The included Ideal Finish Analysis software allows you to analyse the logged temperature data and create detailed reports. Advanced oven profiling features like cure data analysis, ideal cure and tolerance bands, together with a wide range of display, report and printing options, make CurveX 3 Basic oven logger the most flexible temperature logging solution available.



Excellently suited for industrial oven and laboratory oven temperature profiling. Mandatory test in Qualicoat, QIB and GSB accredited laboratories.

#### 篖 Features

KIT configured to start oven temperature data logging in paint and powder coating curing oven applications, just add your probes to make it complete.

Insulation box with degassed silicone materials suitable for powder coating applications.

For absolutely silicone free or high temperature applications select your insulation box.

Document and prove process quality following Qualicoat, GSB, ISO9000, QIB etc. and create outstanding quality reports with the icluded advanced analysis software.

#### Scope of supply

 CX3005 CurveX 3 Basic Oven Logger with Ideal Finish Analysis Software
 CL0018 Factory calibrated, calibration certificate included
 CX5010 Ideal Finish Analysis License Key CX2005CurveX Stainless Insulation BoxCX3050Insulation Box Logger BracketCM1105USB CableGL0103USB Memory StickCX3060Plastic Carrying Case

#### (i) Ordering Information

CX3010 CurveX 3 Basic Oven Logger Kit

#### Accessories / Spares

CX2077 Ideal Finish Analysis Software

CM1105 USB Cable

CX2100 CurveX probe identification kit (1-6)

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## **CurveX 3 Basic Oven Logger** With Ideal Finish Analysis (Oem)

The CurveX 3 Basic oven logger offers easy-to-use, high quality temperature data logging for paint curing ovens. The oven data tracker is fitted with three large buttons for easy operation and three LED giving power, paint type, logging and cure information.

The included Ideal Finish Analysis software allows you to analyse the logged temperature data and create detailed reports. Advanced oven profiling features like cure data analysis, ideal cure and tolerance bands, together with a wide range of display, report and printing options, make CurveX 3 Basic oven logger the most flexible temperature logging solution available.



CX3010 CurveX 3 Basic Oven Logger



#### Scope of supply

CurveX 3 USB Oven Logger with Ideal Finish Analysis Software, Factory calibrated, calibration certificate included, Ideal Finish Analysis License Key, USB cable, small protective case.

### Features

Operate through only 3 large buttons

Meaningful feedback of multi coloured LED's

Factory calibrated for immediate use

Downloads data through a standard USB port

Rechargeable battery pack through USB connector

Large memory of max. 160.000 readings

Memory for 10 different batches, automatically overwrites the oldest results

Programmable "paint type" memory for immediate "pass / fail" result

Flat design, only 16 mm, for use in low clearance ovens

Compatible with Ideal Finish Analysis software

#### Technical Specifications CurveX 3 Basic Oven Logger Kit

TOC

Measuring range: 0°C to +500°C / -58°F to +932°F -20°C to 60°C / -4°F to 140°F Operating temperature: +/-1°C / 1.8°F Accuracy: 4 Channels: Sample interval time: 1s to 60 min Memory: 10 batches with 16.000, or 1 batch with 160.000 readings Three multi-colour LED's Display: Interface: USB Housing material: Aluminium 100x85x16 mm / 3.94x3.35x0.63 inch Dimensions (D x W x H): Power supply: rechargeable battery Battery life time: 1200 hour continuous use, 27 years in stand-by: 190 g / 6.7 oz Weight:

#### Technical Specifications Ideal Finish Analysis Software

Supported OperatingWindowSystems:WindowPlatform:32b or 6Memory:32MBRequired Hard Disk space:128 MB

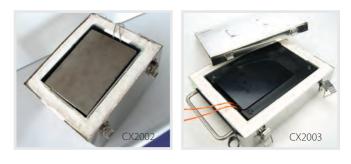
Windows Vista, Windows 7, Windows 8 and Windows 10 32b or 64b 32MB

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## Insulation Boxes For CurveX

CurveX insulation boxes are specifically designed to protect the CurveX loggers against the harsh environment in industrial ovens. All insulation boxes are made of a polished stainless steel outer box filled with micro porous insulation material to prevent the oven heat to penetrate the aluminium inner box. Inside the aluminium inner box a high density media heat sink collects any excess of heat and keeps the CurveX logger at an acceptable operating temperature for a long period of time. The heat sink thermo energy collecting capacity can be restored by cooling it down after use. This physical process is endless and does not require exchange of the heat sink after a certain period of time.







#### 🛞 Features

Excellent logger protection against oven heat.

Ferro plate for holding the magnet probes when not in use.

> Mounted cable hook allows the storage of surplus cable length.

#### Technical Specifications Insulation Boxes for CurveX

Outer box material: Insulation material: Inner box material:

Polished Stainless steel Micro porous silica Anodised aluminium

#### (i) Ordering Information Insulation Boxes for CurveX

CX2004***	CX2009*	CX2003***	CX2005
Dimensions	Dimensions	Dimensions	Dimensions
Depth : 240 mm / 9.45 inch	Depth : 240 mm / 9.45 inch	Depth : 255 mm / 10.04 inch	Depth : 255 mm / 10.04
Width : 105 mm / 4.13 inch	Width : 105 mm / 4.13 inch	Width : 225 mm / 8.86 inch	Width : 225 mm / 8.86 i
Height: 50 mm / 1.97 inch	Height: 60 mm / 2.36 inch	Height: 70 mm / 2.76 inch	Height: 140 mm / 5.51 ir
Approximate	Approximate	Approximate	Approximate
Weight : 1600 g / 3.53 lbs	Weight : 1700 g / 3.75 lbs	Weight : 2650 g / 5.85 lbs	Weight : 4200 g / 9.26 lb
Insulation	Insulation	Insulation	Insulation
Curve: A	Curve: B	Curve: C	Curve: D
Heat Sink: Included	Heat Sink: Included	Heat Sink: CX2004***	Heat Sink: CX2009*
Max	Max	Max	Max
Temperature :300°C / 572°F	Temperature :300°C / 572°F	Temperature :300°C / 572°F	Temperature :300°C / 572°F

\* Only suitable for CurveX 3 Basic \*\* to be ordered separately \*\*\* Not suitable for the CurveX 3 Standard





)4 inch 5 inch

inch

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#### () Ordering Information for absolute sillicone-free Insulation Boxes for CurveX

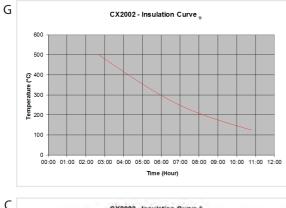
CX2300	CX2017	CX2002	CX2400
Dimensions	Dimensions	Dimensions	Dimensions
Depth :         240 mm / 9.45 inch           Width :         225 mm / 8.86 inch           Height:         140 mm / 5.51 inch	Depth :         240 mm / 9.45 inch           Width :         225 mm / 8.86 inch           Height:         140 mm / 5.51 inch	Depth :         280 mm / 11.02 inch           Width :         230 mm / 9.06 inch           Height:         180mm / 7.09 inch	Depth :         540 mm / 21.3 inch           Width :         360 mm / 14.2 inch           Height:         250 mm / 9.8 inch
Approximate Weight : 4200 g / 9.26 lbs	Approximate Weight : 4200 g / 9.26 lbs	Approximate Weight : 8000 g / 17.64 lbs	Approximate Weight : 32 kg** / 70.55 lbs
Insulation Curve: E	Insulation Curve: F	Insulation Curve: G	Insulation Curve: H
Heat Sink: CX2011*	Heat Sink: CX2011*	Heat Sink: CX2011* / CX2011*	Heat Sink: Included
Max Temperature :180°C / 356°F	Max Temperature :500°C / 932°F	Max Temperature :500°C / 932°F	Max Temperature :850°C / 1562°F

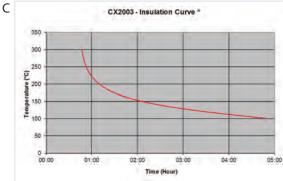
\* to be ordered separately \*\* Incl. heatsink

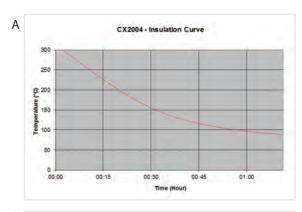
#### Accessories / Spares

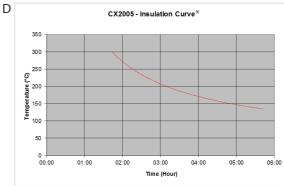
CX2011 Heat sink LDPE for insulation box CX2002, CX2017 and CX2005 CX2012 Extra heat sink for insulation box CX2002 CX2013 Heat sink LDPE Add-on module for insulation box CX2002, CX2017 and 2005 CX2014 Heat sink U-shaped for insulation box CX2003

#### Insulation curves

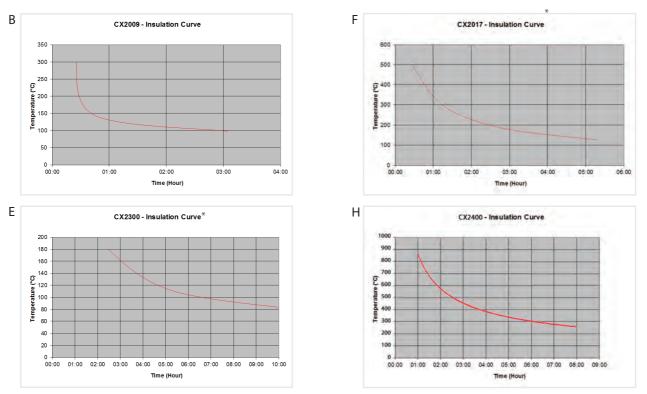




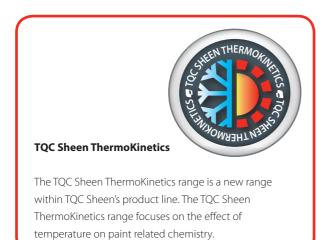




#### ► Insulation curves



\* Tested in combination with the energy absorber CX2011 (a high density energycollecting media) with a start temperature of 20°C (68°F).



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## **Temperature Probes For CurveX**

CurveX temperature probes are specifically designed to measure oven air temperature and the part surface temperature in an oven. All probes are made of premium grade thermo couple K wire, which guarantees the highest accuracy available. High class magnet and springs are used that do not disintegrate or lose force at high temperatures. The various probe types allow measuring on every part regardless of its shape or size.

#### Technical Specifications Temperature Probes for CurveX

 Probe type:
 Thermo couple K

 Connector:
 K type miniature plug

 Material:
 Nickel-Aluminium Nickel-Chromium

 Accuracy:
 Class I Premium grade

 Temp Range:
 -40 to 375°C / -40 to 707°F

 Tolerance Value:
 -40 ±1.5°C / -40 ±34.7°F

 Temp Range:
 375 to 1000°C / 707 to 1832°C

 Tolerance Value:
 ±0.4% Reading / ±0.4% Reading

#### (i) Ordering Information Probes for measuring air temperature

CX2020	
Application:	Air
Probe Mounting:	Spring clamp
Cable Type:	Coiled
	polyurethane
Cable Length:	1500 mm /4.9 ft
Max Temp.:	300°C / 572°F

#### CX2022

Application: Air Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 5000 mm / 16.4 ft Max Temp: 300°C / 572°F

#### CX2023

Application:AirProbe Mounting:Spring clampCable Type:Stainless steel<br/>braided leadCable Length:1500 mm / 4.9 ftMax Temp.:480°C / 896°F

#### CX2069

Application: Air Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 1500 mm / 4.9 ft Max Temp: 3 300°C / 572°F

#### CX2073

Application: Air Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 5000 mm / 16.4 ft Max Temp: 3 300°C / 572°F CX2021 Application: Air Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 3000 mm / 9.8 ft Max Temp.: 300°C / 572°F

#### CX2026 Application:

Application: Air Probe Mounting: Spring clamp Cable Type: Coiled polyurethane Cable Length: 10500 mm / 34.45 ft Max Temp: 300°C / 572°F

#### CX2024

Application: Air Probe Mounting: Spring clamp Cable Type: Stainless steel braided lead Cable Length: 3000 mm / 9.8 ft Max Temp: 480°C / 896°F

#### CX2068

Application: Air Probe Mounting: Magnet Cable Type: Coiled polyurethane Cable Length: 3000 mm / 9.8 ft Max Temp: 300°C / 572°F

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CX2068

















## (i) Ordering Information Probes for measuring object surface temperature

CX2030		CX2040		CX2041		CX2045	
	Surface	Application:	Surface	Application:	Surface	Application:	Surface
Probe Mounting:		Probe Mounting:		Probe Mounting:		Probe Mounting:	
9	Coiled	Cable Type:	Coiled	Cable Type:	Coiled	Cable Type:	Coiled
cubic type.	polyurethane	cubic type.	polyurethane	cubic type.	polyurethane	cubic type.	polyurethane
	sheath	Cable Length:	3000 mm / 9.8 ft	Cable Length:	5000 mm /	Cable Length:	10500 mm /
	1500 mm / 4.9 ft	Max Temp.:	300°C / 572°F	cubic Ecrigan.	16.4 ft	cubic Ecrigiti.	34.4 ft
5	300°C / 572°F	мах тетпр	JUD C7 J72 I	Max Temp.:	300°C / 572°F	Max Temp.:	300°C / 572°F
Max Temp	500 C7 572 F			Max Terrip	500 C7 572 F	Max Terrip	500 C7 572 F
CX2046		CX2048		CX2049		CX2050	
Application:	Surface	Application:	Surface	Application:	Surface	Application:	Surface
Probe Mounting:	Spring clamp	Probe Mounting:	Spring clamp	Probe Mounting:	Spring clamp	Probe Mounting:	Magnet
Cable Type:	Vice clamp	Cable Type:	Stainless steel	Cable Type:	Stainless steel	Cable Type:	Coiled
	Coiled		braided lead		braided lead		polyurethane
	polyurethane	Cable Length:	1500 mm / 4.9 ft	Cable Length:	3000 mm / 9.8 ft	Cable Length:	1500 mm /
Cable Length:	10500 mm /	Max Temp.:	480°C / 896°F	Max Temp.:	480°C / 896°F		4.9 ft
	34.4 ft					Max Temp.:	300°C / 572°F
Max Temp.:	300°C / 572°F						
CX2060		CX2062		CX2061		CX2055	
Application:	Surface	Application:	Surface	Application:	Surface	Application:	Surface
Probe Mounting:	Magnet	Probe Mounting:	5	Probe Mounting:	5	Probe Mounting:	Magnet
Cable Type:	Coiled	Cable Type:	Coiled	Cable Type:	Coiled	Cable Type:	Stainless steel
	polyurethane		polyurethane		polyurethane		braided lead
Cable Length:	1500 mm / 4.9 ft	Cable Length:	5000 mm / 16.4 ft	Cable Length:	10500 mm /	Cable Length:	1500 mm / 4.9 ft
Max Temp.:	300°C / 572°F	Max Temp.:	300°C / 572°F		34,4 ft	Max Temp.:	480°C / 896°F
				Max Temp.:	300°C / 572°F		
CX2056		CX2065		CX2066		CX2072	
Application:	Surface	Application:	Universal	Application:	Universal	Application:	Universal
Probe Mounting:	Magnet	Probe Mounting:	Ring	Probe Mounting:	Ring	Probe Mounting:	Ring
Cable Type:	Stainless steel	Cable Type:	Coiled	Cable Type:	Coiled	Cable Type:	Coiled
	braided lead		polyurethane		polyurethane		polyurethane
Cable Length:	3000 mm /	Cable Length:	1500 mm / 4.9 ft	Cable Length:	3000 mm /	Cable Length:	5000 mm /
-	9.8 ft	Max Temp.:	300°C / 572°F	-	9.8 ft	-	16.4 ft
Max Temp.:	480°C / 896°F			Max Temp.:	300°C / 572°F	Max Temp.:	300°C / 572°F
CX2085		CX2086		CX2090		CX2091	
Application:	Universal	Application:	Universal	Application:	Universal	Application:	Universal
Probe Mounting		Probe Mounting:		Probe Mounting		Probe Mounting:	
Cable Type:	Stainless steel	Cable Type:	Stainless steel	Cable Type:	5	9	Inconel tube
cubic type.	braided lead	cubic type.	braided lead	Cable Length:	1500 mm /	Cable Length:	3000 mm /
Cable Length:	1500 mm /	Cable Length:	3000 mm /	cubic Length.	4.9 ft	cubic Length.	9.8 ft
cubic Length.	4.9 ft	cubic Length.	9.8 ft	Max Temp.:	1000°C / 1832°F	Max Temp.:	1000°C / 1832°F
Max Temp.:	480°C / 896°F	Max Temp.:	480°C / 896°F	Mux remp.	1000 C7 1052 1	Max remp.	1000 C7 1052 1
CX2002		CV2062		CY2064		CV2067	
CX2092	Universal	CX2063	Air/Surface	CX2064	Air/Surface	CX2067	Air/Surface
Application: Probe Mounting:	Universal	Application: Probe Mounting:		Application: Probe Mounting:		Application: Probe Mounting:	
9	5	5	Coiled	5	Coiled	9	Coiled
Cable Type: Cable Length:	Inconel tube	Cable Type:	polyurethane	Cable Type:		Cable Type:	
cable rength:	5000 mm / 16.4 ft	Cable Length:	1500 mm / 4.9 ft	Cable Length:	polyurethane 3000 mm /	Cable Length:	polyurethane 5000 mm /
	10411	ADRIEDUUD.			31 II II I I I I I I I I I I I I I I I I		

300°C / 572°F

Max Temp.:

9.8 ft 300℃ / 572°F

Max Temp.:

16.4 ft

300°C / 572°F

Max Temp.:

Max Temp.:

1000°C / 1832°F

CX2087		CX2088		CX20694	
Application:	Air/Surface	Application:	Air/Surface	Application:	Air/Surface
Probe Mounting:	Wire	Probe Mounting	: Wire	Probe Mounting:	: Wire
Cable Type:	Stainless steel	Cable Type:	Stainless steel	Cable Type:	Inconel tube
	braided lead		braided lead	Cable Length:	3000 mm /
Cable Length:	1500 mm /	Cable Length:	3000 mm /		9.8 ft
	4.9 ft		9.8 ft	Max Temp.:	1000°C/1832°F
Max Temp.:	480°C / 896°F	Max Temp.:	480°C / 896°F		

## (i) Ordering Information Probes for measuring oven infra-red air temperature

CX2097		CX2098	
Application:	Air	Application:	Surface
Probe Mounting	9: Spring clamp	Probe Mounting	: Spring clamp
Cable Type:	Stainless steel	Cable Type:	Stainless steel
	braided lead		braided lead
Cable Length:	1500 mm /	Cable Length:	5000 mm /
	4.9 ft		16.4 ft
Max Temp.:	300°C / 572°F	Max Temp.:	480°C / 896°F

## (i) Ordering Information probes for measuring oven infra-red surface temperature

CX2095		CX2096	
Application:	Surface	Application:	Surface
Probe Mounting	g: Spring clamp	Probe Mounting	g: Magnet
Cable Type:	Stainless steel	Cable Type:	Stainless steel
	braided lead		braided lead
Cable Length:	1500 mm /	Cable Length:	1500 mm /
	4.9 ft		4.9 ft
Max Temp.:	480°C / 896°F	Max Temp.:	480°C / 896°F

#### CX2099

Application:	Surface
Probe Mounting:	Magnet
Cable Type:	Stainless steel
	braided lead
Cable Length:	5000 mm /
	16.4 ft
Max Temp.:	480°C / 896°F









## **Case Study CurveX System**

AGA Rangemaster is a leading international premium consumer which manufactures and distributes some of the best known and loved kitchen appliances and interiors furnishings in the world. Lately they experienced a problem with colour match on one of their enamels.

#### The Speedometer of the Oven

The CurveX system gives the necessary information on the activities inside the furnace. With the information gathered by the CurveX Datalogger combined with Ideal Finish Analysis software adjustments can be made and money saved.

"We have used it already 50 times to study and balance our furnace. We have before and after curves where we have adjusted a 20 degree difference between the top and bottom of our furnace to 6 degrees. but also evened out cure index and time at temperature, we have found the software very useful for comparing data. We made adjustment to the burners to change the flame lengths to overcome this problem."

Besides changing the temperature and time AGA Rangemaster found out that if the furnace was heavily loaded the temperature curve was affected. This problem was gone un-noticed until they used the CurveX system.

"We are now more self sufficient on setting the furnace burners and much better understanding of the things that can affect the furnace balance. Even to the point where we have calculated the Kg of enamel ware that the furnace can cope with from the Joules available in the gas input. We could reduce our track rate slightly to ensure we never had a net loss of energy imput to load but have at the moment not made a decision, as it is only under certain circumstance now that the load can exceed the gas."

Now the issue is resolved they will use the datalogger once a week to check the furnace is not drifting back to where they had a problem.



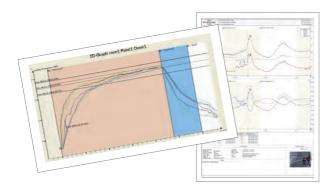
AGA RANGE master

16 | **— TOC** 

## **Ideal Finish Analysis Software**

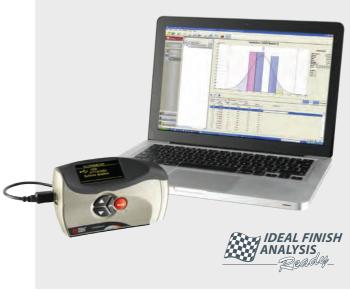
The TQC Sheen Ideal Finish Analysis Software is the most advanced coating climate, coating cure and coating thickness monitoring software package available today. With two user levels Ideal Finish Analysis offers user friendly reporting functions for standard production work as well as advanced calculations for in depth analysis of the climate parameters prior to coating, the curing process and oven performance during coating and the thickness after coating. Detailed graphic representations and customizable reports help you to make the right decisions to optimize your production process.

Ideal Finish Analysis is updated frequently to keep up with the latest developments in the coating and corrosion prevention industry and to comply with new operating systems like Windows 7 and Windows 8. The latest version of the software is available for free on our website http://www.tqcsheen.com



#### Features









#### 😟 Technical Specifications Ideal Finish Analysis Software

Probe type: Supported :

Platform:

Memory:

Thermo couple K Windows Vista, Windows 7, Windows 8 and Windows 10 **Operating Systems:** 32b or 64b 32MB Required Hard Disk space: 128 MB

#### Technical Specifications Supported Instruments

Cure:	CureView, Curve-X, CurveX-2, CurveX-2 USB, CurveX 3 Basic, CurveX 3 Standard, Elcometer 215/1 and Elcometer 215/2
Climate:	DewCheck 4 and
	Elcometer 319/2
Thickness:	Defelsko PosiTector 6000
Gloss:	SoloGloss,
	Duo Gloss,
	PolyGloss

The TQC Sheen Ideal Finish Analysis License Key is free of charge for everyone who purchased one of the Supported Instruments listed above at TQC Sheen or through one of TQC Sheen's distributors.

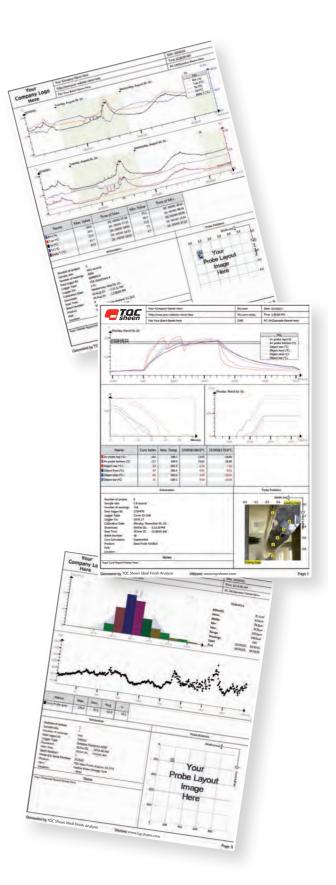
#### Ordering Information Ideal Finish Analysis Software

CX2077 Ideal Finish Analysis Software on CD with printed manual in box

CX7400 Ideal Finish Analyses Software on CD

#### Accessories / Spares

CX5010 Ideal Finish Analysis License Key



#### 🛞 Tip

The temperature of the different areas of curing ovens can be separately adjusted. However, it is not easy to identify whether the temperature of the product itself and the exposure time will produce the desired results. In the case of powder coatings, if the curing time is too short or the temperature too low, the coating will not crosslink properly. Other results include orange peel and a lack of adhesion, because the powder crystals have not fused effectively. In the case of paints, under baking leads to poor distribution and cross-linking. Over baking can cause unwanted flow and lack of adhesion or even the disintegration of the coating.





TQC Sheen, developers and manufacturers of **paint test equipment** 



Molenbaan 19 2908 LL, Capelle aan den IJssel The Netherlands

C	+31	(0)10 - 7900 100	
	+31	(0)10 – 7900 129	

(*info@tqcsheen.com*) (*info@tqcsheen.com*)

#### **TQC Sheen GmbH**

Nikolaus-Otto-Strasse 2 Hilden, D-40721 Germany

	C)	+49	(0)21	03-2	25326	5-0
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- +49 (0)2103-25326-29
- (@) info.de@tqc.eu
- () www.tqcsheen.com

#### **TQC Sheen-USA Inc.**

3689 Hadley Road Metamora, MI 48455

- **(**) +1 810 797 8300
- +1 810 797 8303
- (*intersection*) joel@tqc-usa.com
- 🛞 www.tqc-usa.com

#### **TQC Sheen-Singapore**

TangTH | 陳德雄 Sales & Service Manager APAC

- **(**) +65 8181 8607
- +31 (0)10 7900129

(@) teckhiong.tang@tqc.eu

(
www.tqcsheen.com

## **TQC Sheen ITALIA s.r.l.** Via Cesare Cantu',26

C	+39 (	0362-1	822230

- $\textcircled{\label{eq:linear}$ info@tqcitaly.it

#### **TQC Sheen Norge AS**

Øvre Langgt. 26

**(**+47 333 10220

- (a) info@tqc.no
- (
  www.tqcsheen.com)

#### **TQC Sheen Korea**

Bldg Star Plaza, #805 Kimpo-Hangang-8-Ro 410 10071 Kimpo-Si, Gyeonggi-Do

- $\bigcirc$
- +82 (0) 31 997 0827
- jongsun@tqc.kr
- ()

#### **TQC Sheen UK**

Po Box 977A

**(**) +44 208 255 0143

- (*intersection*) janet@tqc.eu
- () www.tqcsheen.com